

Areas of application:

GIPSEL PLUS 603

Ready-to-use gypsum finishing coat

Ready-to-use mass on the basis of acrylic polymer, intended for executing finishing coats in humid

Areas of application.	Suitable for executing perfectly smooth layers under paints or quality plasters on walls and ceilings with cement-lime plasters, gypsum plasters, etc., or on plasterboard surfaces. Intended for manual and machine application.		
Properties:	 Smooth surface Easy to use High grip Waterproof Flexible Suitable for machine-spray application Wet-processing option (dust-free) 		
Application procedure:	$ \begin{array}{c} $		
Technical data			
Item no.	12046	13386	
Packaging type			
Quantity per unit	1.5 kg/unit	20 kg/unit	
Unit per pallet	224 unit/Pal.	44 unit/Pal.	
Colour	White		
Granulation	0 - 0.3 mm		
Consumption	1.9 kg/m²/mm		
Drying time	approx. 2 hours (temp. +20 °C)		
Layer thickness	2 mm		
Hardening time	approx. 24 h		
Adhesion to (Concrete)	≥ 0.5 MPa		
Adhesion to (Gypsum plasterboards)	≥ 0.15 MPa		
The product conforms to:	• EN 15824		
Material base:	 Water Dolomite Additives Polymers 		
Surface:	The groundwork must be cleaned and properly prepared. Symptoms of biological aggression should be eliminated. Reinforce all groundwork types, installation furrows and all other places prone to structural cracking with glass fiber mesh.		
Types of substrate:	Cement-lime plaster: Prime with GRUNTOLIT-W 301 or EXPERT 6 Gypsum plaster: Prime with GRUNTOLIT-SG 302 or EXPERT 5 Gypsum plasterboards: Prime with GRUNTOLIT-W 301 or EXPERT 6 Concrete, reinforced concrete: Prime with GRUNTOLIT-SG 302 or EXPERT 5 Smooth concretes: Prime with CONTACT GRUNT 307 Smooth, low-absorbent groundworks: Prime with CONTACT GRUNT 307		
Preparation:	Ready-to-use product. Do not dilute with water or mix with other materials. Mix thoroughly before		

use.

Do not mix the hardened grouting mixture again.

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Application procedure:	After mixing, apply the grout with a stainless steel long float, maintaining a max 2mm layer, smoothen out afterwards If necessary, apply in several layers after the previous one has dried After the finishing coat has dried, grind all surface irregularities with sandpaper or mesh With wet processing (dust-free), proceed to sponge scrubbing after the finishing coat has started to set - after approx. 3 hours. If necessary, moisten with water directly before scrubbing.	
Application conditions:	Apply in temperatures from +5 °C to +25 °C, these temperature refer to air, groundwork and product temperature. Proceed to applying the finishing coat after all walls and concrete elements have settled, compressed and dried up. A groundwork for finishing coat should be fixed, hard and non-deforming.	
Instructions:	Ventilate the room after completing all works The finishing coat will accept all types of paints	
Storage:	The mortar can be stored for up to 12 months from production date in sealed packaging and at temperatures, ranging from +5 °C to +25 °C. The storage area shall be kept out of the reach of children, protected against direct sunlight and located far from heat sources and naked flames. It can be transported by any means of transport, at a temperature not lower than +5 °C. It is not subject to ADR provisions.	
General information:	This product data sheet replaces all its previous versions. The information, included in this technical card, represents our current knowledge and practical experience. This is general information only which shall not obligate the manufacturer to take any responsibility either for workmanship or for the manner of use. For there may be differences and specific execution conditions. The product shall be applied in accordance with required technical knowledge and OHS rules. Avoid contact with skin and protect eyes. In case of contact with eyes, rinse them up with a large quantity of clean water and consult a doctor. It shall be recommended to use gloves, safety goggles and protective clothing. All technical data is given for the temperature of 20 degrees Celsius. These temperatures apply to air, bed and embedded material.	