



PLASTER 460

Repair finishing coat 1-10mm in the concrete repair system

Areas of application:

Plaster 460 is intended for executing final finishing layers in the concrete repair system.

The system can be used to repair concrete, damaged reinforced concrete affected by mechanic or corrosive factors. The system is suitable for repairing such elements as: balconies, terraces, supports, piles, lintels, etc. it may be also used to execute local repairs or fill minor cavities in other concrete surfaces (e.g. ASR).

The finishing coat can also serve as a repair layer with minor damages, when applied in a layer of 1 to 10 mm (directly on a layer of Mortar 451), or can serve as a base for additional, decorative surface finishing (paint coat).

Properties:

- High adhesion to concrete and steel
- Low-contracting
- High durability increment
- Waterproof
- Frost-proof

Application procedure:

Technical data	
Item no.	39147
Packaging type	
Quantity per unit	25 kg
Unit per pallet	48 Pcs/pallet
Colour	Grey
Granulation	0 - 0.5 mm
Consumption	1.4 kg/m ² /mm
Application time	approx. 60 min
Pressure resistance (28 d)	≥ 5 MPa
Compressive strength (28 d)	≥ 25 MPa
Layer thickness	1 - 10 mm
Soluble chromium VI content	≤ 0.0002 % (2ppm)
Amount of water required	approx. 5.5 l/bag
Possibilities to enter	approx. 24 hours
Adhesion to (Concrete)	≥ 1.5 MPa

The product conforms to: • EN 1504-3

Material base:

- Portland cement
- Mineral fillers
- Polymers
- Modifying additives

Surface:

Treat the cleared groundwork with zaprawa 451.

Surface of concrete should be rough with good adhesion and demonstrate resistance to tearing off >0.8MPa. Surface of concrete must be cleaned by milling, shot blasting, etc. Reinforcing steel must be cleaned by means of the stream and rubbing method to cleanliness class of at least Sa2. Concrete cover around reinforcing steel must be removed to the place where there is no corrosion. Cleaned rods should not be left without covering them with mortar 451! Surface of concrete, before application of the bonding layer, must be moistened with water slightly (matt and humid surface).

Gładź 460 can be applied on the binding layer 451 or the repair mortar 456.



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Types of substrate:	Concrete, reinforced concrete: Clean, treat with Mortar 451
Preparation:	Dry mixture must be kneaded with an appropriate amount of clean, cool water, mixing manually or mechanically using a stirrer for mortars. Time of mechanical mixing should be 2-3 minutes. After mixing the first batch of mortar, you must check its consistency, it should be semi-liquid. If necessary, correct the amount of added water. Note down the particular proportion of mixing with water so that next batches of the mortar will be prepared in the same way. Do not mix the hardened grouting mixture again.
Application procedure:	Apply the finishing coat using a steel trowel on the binding layer 451 maintaining the „wet-on-wet“ principle or on mortar 456 after 1 day of its drying (at +5°C to +25 °C). The mortar 460 must be evenly spread all over the repaired surface, firmly pressing it to the bed. If the mortar 460 is at the same time the repair layer, it is necessary to pay attention not to leave empty spaces, next the mortar must be smoothed out with a steel, wooden trowel soaked in water. On large surfaces, it is recommended to rub the whole surface with a styrofoam trowel or a trowel with a sponge. Proceed to executing other finishing works, such as ceramic tile application, painting, etc. after the technical parameters of the layer have stabilized (after c.a. 2 weeks). These guidelines do not apply to parquets, which must be applied after the base has completely dried, which involves humidity verification.
Application conditions:	The groundwork must be solid, rigid, non-deforming, cleared of dust, soot, grease, or anti-adhesive solutions, etc.
Instructions:	When executing works in adverse ambient conditions, apply suitable covers to limit the effect of weather conditions. Ventilate the rooms repaired, but do not allow for drafts or excessively fast drying resulting from exposure to sunrays or heating systems.
Storage:	Up to 12 months from the date of manufacture, in dry places and in intact packaging
General information:	This product data sheet replaces all its previous versions. The information, included in this technical card, represents our current knowledge and practical experience. This is general information only which shall not obligate the manufacturer to take any responsibility either for workmanship or for the manner of use. For there may be differences and specific execution conditions. The product shall be applied in accordance with required technical knowledge and OHS rules. Avoid contact with skin and protect eyes. In case of contact with eyes, rinse them up with a large quantity of clean water and consult a doctor. It shall be recommended to use gloves, safety goggles and protective clothing. All technical data is given for the temperature of 20 degrees Celsius. These temperatures apply to air, bed and embedded material.