

## TECHNICAL DATA SHEET

### PLASTER 460

Repair finishing coat 1-10 mm in the concrete repair system



#### Areas of application

Plaster 460 is intended for executing final finishing layers in the concrete repair system. The system can be used to repair concrete, damaged reinforced concrete affected by mechanic or corrosive factors. The system is suitable for repairing such elements as: balconies, terraces, supports, piles, lintels, etc. it may be also used to execute local repairs or fill minor cavities in other concrete surfaces (e.g. ASR). The finishing coat can also serve as a repair layer with minor damages, when applied in a layer of 1 to 10 mm (directly on a layer of Mortar 451), or can serve as a base for additional, decorative surface finishing (paint coat).

#### Properties

- High adhesion to concrete and steel
- Low-contracting
- High durability increment
- Waterproof
- Frost-resistant

#### Application procedure



#### Technical data

Item number	39147
Packaging	
Quantity per unit	25 kg/unit
Unit per pallet	48 unit/Pal.
Grain size	0-0,5 mm
Colour	Grey
Consumption	1,4 kg/m <sup>2</sup> /mm
Water requirement	approx. 5,5 L/unit
Tensile adhesive strength	≥ 1,5 MPa
Compressive strength	≥ 25 MPa (28 d)
Pressure resistance	≥ 5 MPa (28 d)
Possibilities to enter	approx. 24 h
Chromium content	≤ 0,0002 %

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Item number	39147
Processing time	60 min

### Material base

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- Mineral fillers
- Modifying additives
- Polymers
- Portland cement

### Application conditions

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The groundwork must be solid, rigid, non-deforming, cleared of dust, soot, grease, or anti-adhesive solutions, etc.

### Surface

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Treat the cleared groundwork with zaprawa 451. Surface of concrete should be rough with good adhesion and demonstrate resistance to tearing off  $>0.8\text{MPa}$ . Surface of concrete must be cleaned by milling, shot blasting, etc. Reinforcing steel must be cleaned by means of the stream and rubbing method to cleanliness class of at least Sa2. Concrete cover around reinforcing steel must be removed to the place where there is no corrosion. Cleaned rods should not be left without covering them with mortar 451! Surface of concrete, before application of the bonding layer, must be moistened with water slightly (matt and humid surface). Gładź 460 can be applied on the binding layer 451 or the repair mortar 456.

Concrete, reinforced concrete: Clean, treat with Mortar 451

### Preparation

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Dry mixture must be kneaded with an appropriate amount of clean, cool water, mixing manually or mechanically using a stirrer for mortars. Time of mechanical mixing should be 2-3 minutes. After mixing the first batch of mortar, you must check its consistency, it should be semi-liquid. If necessary, correct the amount of added water. Note down the particular proportion of mixing with water so that next batches of the mortar will be prepared in the same way. Do not mix the hardened grouting mixture again.

### Application procedure

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Apply the finishing coat using a steel trowel on the binding layer 451 maintaining the wet-on-wet principle or on mortar 456 after 1 day of its drying (at  $+5\text{ °C}$  to  $+25\text{ °C}$ ). The mortar 460 must be evenly spread all over the repaired surface, firmly pressing it to the bed. If the mortar 460 is at the same time the repair layer, it is necessary to pay attention not to leave empty spaces, next the mortar must be smoothed out with a steel, wooden trowel soaked in water. On large surfaces, it is recommended to rub the whole surface with a styrofoam trowel or a trowel with a sponge. Proceed to executing other finishing works, such as ceramic tile application, painting, etc. after the technical parameters of the layer have stabilized (after c.a. 2 weeks). These guidelines do not apply to parquets, which must be applied after the base has completely dried, which involves humidity verification.

### Instructions

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When executing works in adverse ambient conditions, apply suitable covers to limit the effect of weather conditions. Ventilate the rooms repaired, but do not allow for drafts or excessively fast drying resulting from exposure to sunrays or heating systems.

### Storage

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Up to 12 months from the date of manufacture, in dry places and in intact packaging

### General information

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This product data sheet replaces all its previous versions. The information, included in this technical card, represents our current knowledge and practical experience. This is general information only which shall not obligate the manufacturer to take any responsibility either for workmanship or for the manner of use. For there may be differences and specific execution conditions. The product

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shall be applied in accordance with required technical knowledge and OHS rules. Avoid contact with skin and protect eyes. In case of contact with eyes, rinse them up with a large quantity of clean water and consult a doctor. It shall be recommended to use gloves, safety goggles and protective clothing. All technical data is given for the temperature of 20 degrees Celsius. These temperatures apply to air, bed and embedded material. All technical data listed in this product specification has been determined under laboratory conditions.